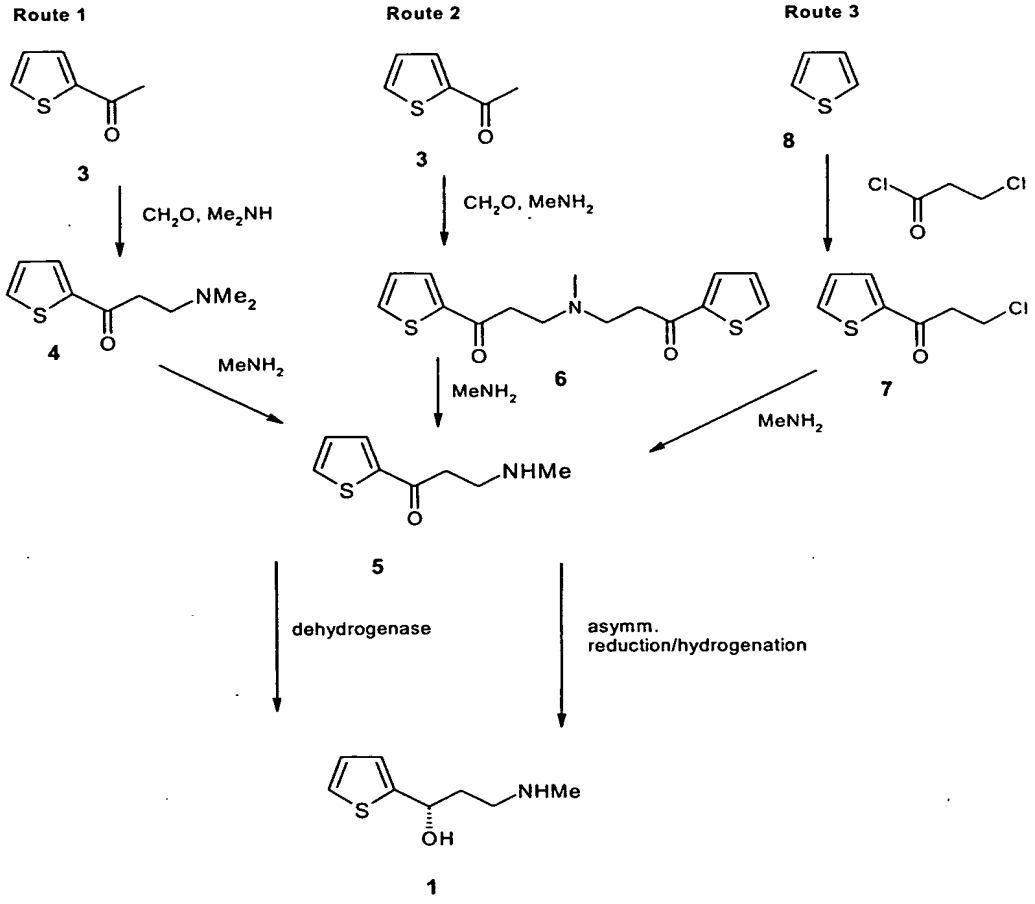
Fig. 1


Route 1
Route 2
Route 3
3
3
8
CH_2O, Me_2NH
CH_2O, $MeNH_2$
Cl
Cl
O
NMe_2
4
6
Cl
7
$MeNH_2$
$MeNH_2$
$MeNH_2$
NHMe
5
dehydrogenase
asymm.
reduction/hydrogenation
NHMe
OH
1